LISTING OF THE CLAIMS

The listing of claims will replace all prior versions, and listings of claims in the application:

1. (Currently Amended) A metal cabinet comprising:

a first side wall having flanges extending <u>from opposite edges thereof</u>;therefrom, wherein at least one of said flanges comprises at least one circular opening a pair of <u>circular openings</u> formed therein; <u>wherein said openings are positioned near opposite</u> ends of said at least one of said flanges;

wherein said first side wall comprises a central wall from which said flanges extend,

a first support member punched out of and extending from the first side wall said central wall adjacent an end of said central wall opposite an end of said central wall adjacent said at least one of said flanges which comprises said circular openings, such that a first opening is formed through the first side said central wall adjacent the first support member and spaced from said at least one circular opening, wherein the first support member includes a straight first leg extending perpendicular to the first side central wall and a straight second leg extending perpendicular from the first leg spaced from and substantially parallel to the first side central wall, the second leg includes first and second linear portions and a rounded portion extending between said first and second linear portions and a hemispherical dimple with rounded edges punched in a straight portion of the second leg, wherein said dimple extends toward said first opening:

a second side wall positioned opposite the first side wall; <u>said second side wall</u> has flanges extending from a central wall thereof; wherein at least one of said flanges comprises a pair of circular openings formed therein:

- a third rear wall interconnecting the first and second side walls;
- a base wall interconnecting the first, second and third walls;
- a door hingedly connected to one of said first and second side walls and said base wall;
- a second support member punched out of and extending from a first end of the said central wall of said second side wall such that a second opening is formed through

[[the]]said central wall of said second side wall adjacent the second support member, the second support member of said second wall is positioned at substantially the same height from the base wall as the first support member on the first wall, the second support member includes a straight first leg extending perpendicular to the third wall and a straight second leg extending perpendicular from the first leg spaced from and at least substantially parallel to the third wall, the second leg of the second support member includes first and second linear portions extending perpendicular to said first leg and a rounded portion extending between said first and second portion and a hemispherical dimple with rounded edges formed in a straight portion of the second leg, wherein said dimple extends toward said second opening;

a third support member punched out of and extending from the third <u>rear</u> wall such that a third opening is formed through the third wall adjacent the third support member, the third support member includes a straight first leg extending perpendicular to the third wall and a straight second leg extending perpendicular from the first leg spaced from and substantially parallel to the third wall, the second straight leg of the third support member includes first and second linear portions and a rounded portion extending between the first and second portion and a hemispherical dimple having rounded edges extending towards an inner surface of the third side wall;

a removable shelf including a planar surface and a first flange depending from one end of the planar surface and a second flange depending from an opposite end of the planar surface; a third flange depending from a third end of the planar surface and a fourth flange depending from a fourth end of the planar surface opposite the third flange; wherein at least one of said flanges of said shelf comprises a pair of circular openings formed completely within a wall of said flange wherein one of said dimples of one of said first, second and third support members extends—completely—through into one of said pair of circular openings of said shelf; and

a support wall disposed between the first side wall and the second side wall-in-a first direction and the removable shelf and the base wall in a second direction wherein said support wall is parallel to said first side wall and said second side wall and is perpendicular to said base wall;

wherein said support wall is centrally positioned within the cabinet between said base wall and an underside of said removable shelf: wherein the support wall-does not

have support members for supporting supports said shelf.

- 2-4. (Cancelled).
- (Previously Presented) The cabinet of claim 1, wherein the first, second and third support members each have a rounded upper edge.
- (Previously Presented) The cabinet of claim 1, wherein each of said first, second and third members is a lance.
 - 7-8. (Cancelled).
- (Original) The cabinet of claim 1, wherein said cabinet is fabricated from metal.
 - 10.-21. (Cancelled).